P INT COOPERATION TREAT

	From t	he INTERNATIONAL E	BUREAU
PCT	To:		
NOTIFICATION OF THE RECORDING OF A CHANGE		SSÉN & SALOMAA O nkatu 30	Υ
(PCT Rule 92bis.1 and Administrative Instructions, Section 422)	FIN-	00100 Helsinki ANDE	
Date of mailing (day/month/year) 10 April 2001 (10.04.01)		· .	
Applicant's or agent's file reference HL/FI991802		IMPORTANT NOT	TIFICATION
International application No. PCT/FI00/00690	i	nal filing date (day/month/ August 2000 (14.08.00)	
The following indications appeared on record concerning: The applicant the inventor [the ager	the comm	non representative
Name and Address VALMET CORPORATION Fabianinkatu 9 A		State of Nationality FI	State of Residence
FIN-00130 Helsinki Finland		Telephone No.	
		Facsimile No. Teleprinter No.	ı
2. The International Bureau hereby notifies the applicant that	_	change has been recorded	
the person X the name the ad	dress	the nationality	the residence
Name and Address METSO PAPER, INC. Fabianinkatu 9 A		State of Nationality FI	State of Residence FI
FIN-00130 Helsinki Finland	r.	Telephone No.	
i		Facsimile No.	
1		Teleprinter No.	
3. Further observations, if necessary:			
4. A copy of this notification has been sent to:			
X the receiving Office	ſ	X the designated Offices	s concerned
X the International Searching Authority the International Preliminary Examining Authority	Ĩ	the elected Offices cor	ncerned
L.J	L		
The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland	Authorized	F. Baechler	
Facsimile No.: (41-22) 740.14.35	Telephone	No.: (41-22) 338.83.38	

F ENT COOPERATION TREA

BEST AVAILARIE COPY	<u>/</u>	From t	ne INTERNATIONAL BU	IREAH
PCT		To:	IE IN I EUNA HONAL DE	JREAU
NOTIFICATION OF TH OF A CHAN (PCT Rule 92bi Administrative Instruction Date of mailing (day/month/year) 29 January 2002 (29.01.0	IE RECORDING NGE is.1 and ons, Section 422)	FOR: Eerik FIN-(SSÉN & SALOMAA OY kinkatu 2 00100 Helsinki ANDE	,
Applicant's or agent's file reference HL/FI991802	ŀ		IMPORTANT NOTI	FICATION
International application No. PCT/FI00/00690		1	nal filing date (day/month/ye august 2000 (14.08.00)	ear)
The following indications appear the applicant	_ `_	X the agen	the commo	on representative
Name and Address FORSSÉN & SALOMAA O Yriönkatu 30	ρΥ		State of Nationality	State of Residence
Yrjönkatu 30 FIN-00100 Helsinki Finland			Telephone No. +358 9 615 3500	
			Facsimile No. +358 9 615 35111	
			Teleprinter No.	
2. The International Bureau hereby	notifies the applicant that the ename X the add	_	the nationality	the residence
Name and Address FORSSÉN & SALOMAA O	ΟΥ		State of Nationality	State of Residence
Eerikinkatu 2 FIN-00100 Helsinki Finland			Telephone No. +358 9 615 3500	<u> </u>
			Facsimile No. +358 9 615 35111	
		:	Teleprinter No.	
3. Further observations, if necessar	ry:			
4. A copy of this notification has be	en sent to:		The designation of the control of th	
the receiving Office	Authority	L [the designated Offices of X the elected Offices cond	
the International Preliminary	•		other:	
The International Bure 34, chemin des Col 1211 Geneva 20, Sv	lombettes	Authorized	officer Peter WIMME	ER .
Faccimile No + (41, 22) 740 14 35	,	Tolophono	No + (41 22) 220 02 20	

'ATENT COOPERATION TRL .TY

From the INTERNATIONAL BUREAU

PCT

NOTIFICATION OF ELECTION

(PCT Rule 61.2)

To:

Commissioner
US Department of Commerce
United States Patent and Trademark
Office, PCT
2011 South Clark Place Room
CP2/5C24
Arlington, VA 22202

Date of mailing (day/month/year)
09 May 2001 (09.05.01)

in its capacity as elected Office

International application No. PCT/FI00/00690

Applicant's or agent's file reference HL/FI991802

ETATS-UNIS D'AMERIQUE

International filing date (day/month/year) 14 August 2000 (14.08.00) Priority date (day/month/year)
24 August 1999 (24.08.99)

Applicant

KOIVUKUNNAS, Pekka et al

X in the demand filed with the International Preliminary Examining Authority on:
21 March 2001 (21.03.01)
in a notice effecting later election filed with the International Bureau on:
The election X was
was not
made before the expiration of 19 months from the priority date or, where Rule 32 applies, within the time limit under Rule 32.2(b).
·

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland Authorized officer

Charlotte ENGER

Telephone No.: (41-22) 338.83.38

Facsimile No.: (41-22) 740.14.35

(19) World Intellectual Property Organization International Bureau



1 COLOR BUILDING IN COLOR BUILD BOOK 120 COLOR BUILD BUILD

(43) International Publicati n Date 1 March 2001 (01.03.2001)

PCT

(10) International Publication Number WO 01/14637 A3

(51) International Patent Classification⁷: D21F 5/02

D21G 1/00,

- (21) International Application Number: PCT/FI00/00690
- (22) International Filing Date: 14 August 2000 (14.08.2000)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

24 August 1999 (24.08.1999) FI

- (71) Applicant (for all designated States except US): METSO PAPER, INC. [FI/FI]; Fabianinkatu 9 A, FIN-00130 Helsinki (FI).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): KOIVUKUNNAS, Pekka [FI/FI]; Kauhavankuja 5, FIN-04430 Järvenpää (FI). LARES, Matti [FI/FI]; Palkkatilankatu 5 B 20, FIN-00240 Helsinki (FI).

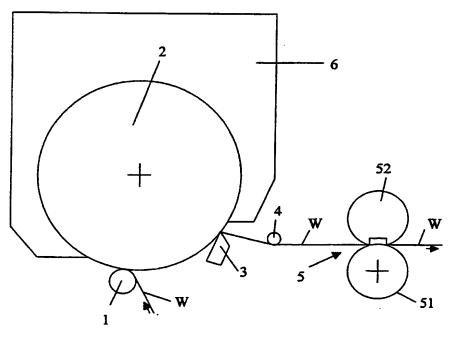
- (74) Agent: FORSSÉN & SALOMAA OY; Yrjönkatu 30, FIN-00100 Helsinki (FI).
- (81) Designated States (national): AE, AG, AL, AM, AT, AT (utility model), AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CR, CU, CZ, CZ (utility model), DE, DE (utility model), DK, DK (utility model), DM, DZ, EE, EE (utility model), ES, FI, FI (utility model), GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SK (utility model), SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.
- (84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

Published:

- with international search report
- with amended claims and statement

[Continued on next page]

(54) Title: METHOD AND ARRANGEMENT FOR SURFACE TREATMENT OF A PAPER AND/OR BOARD WEB



(57) Abstract: The present invention relates to a method and an arrangement for surface treatment of a paper and/or board web (W). In accordance with the invention, the arrangement is formed of a yankee cylinder (2) and a calendering unit (5) placed one after the other in the machine direction, by means of which the web (W) is first glazed and dried and after that immediately calendered.

01/14637 A3



(88) Date of publication f the internati nal search report: 23 August 2001

Date f publication of the amended claims and statement: 4 October 2001

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.



AMENDED CLAIMS

[received by the International Bureau on 22 March 2001 (22.03.01); original claims 1-8 replaced by amended claims 1-6 (1 page)]

- 1. A method for surface treatment of a paper and/or board web (W), **characterized** in that the web (W) is glazed and dried first by means of a yankee cylinder (2), after which the web is immediately calendered by means of a shoe or extended-nip calendering unit (5).
- 2. A method according to claim 1. characterized in that, when it is intended to achieve a given paper or board quality, the difference between the running speed used and the maximum running speed dependent on the evaporation capacity of the yankee cylinder (2) is compensated for by means of calendering, i.e. calendering after the yankee cylinder enables the running speed of the yankee cylinder to be increased without the quality, that is, gloss and smoothness of paper or board suffering.
- 15 3. A method according to claim 1, **characterized** in that the surface of the web (W) glazed by means of the yankee cylinder (2) is glazed in the calendering unit (5).
- An arrangement for surface treatment of paper and/or board. characterized in that the arrangement is formed of a combination in which there are disposed in the machine
 direction first a yankee cylinder (2) and then a calendering unit (5), which is formed by a shoe or extended-nip calendering unit (5).
- 5. An arrangement according to claim 4, **characterized** in that, when it is intended to achieve a given paper or board quality, the difference between the running speed used and the maximum running speed dependent on the evaporation capacity of the yankee cylinder (2) is compensated for by means of the calendering unit (5), i.e. the calendering unit placed after the yankee cylinder enables the running speed to be increased without the quality, that is, gloss and smoothness of paper or board suffering.
- 30 6. An arrangement according to claim 4. **characterized** in that the calendering unit (5) glazes the surface of the web (W) glazed by means of the yankee cylinder (2).



STATEMENT UNDER ARTICLE 19 (1)

- i. the claim 1 replaces the claims 1 and 2 as filed, whereby the characterising parts of the claims 1 and 2 as filed are combined,
- ii. the claim 2 is unchanged and replaces the claim 3 as filed,
- iii. the claim 3 is unchanged and replaces the claim 4 as filed,
- iv. the claim 4 replaces the claims 5 and 6 as filed, whereby the characterising parts of the claims 5 and 6 as filed are combined,
- v. the claim 5 is unchanged and replaces the claim 7 as filed,
- vi. the claim 6 is unchanged and replaces the claim 8 as filed.

As the closest prior art is considered the publication JP 0531793 which discloses as the solution to arrange a soft-calander after a yankee-sylinder.

This publication does not teach anything about the new and inventive idea according to the present invention, that a shoe-calander or calander with an extended nip is arranged after a yankee-sylinder. Hence, according to the invention the shoe-calander or the calander with the extended nip, which both calander types differ essentially from the soft-calander, is arranged after the yankee-cylinder.

NATIONAL BOARD OF PATENTS AND REGISTRATION

SEARCH REPORT

Patent and Innovation Line

PATENT APPLICATION NO.	CLASSIFICATION
FI 19991802	D 21 G 1/00

DOCUMENTS CITED		
Category*)	Document identification details	Relevant to claims
x	JP 5331793 (D 21 G 1/00)	1, 5

- *) X Document of relevance with respect to patentability when taken alone
 - Y Document of relevance with respect to patentability when this and one or more documents falling into the same category are taken into consideration
 - A Document representing the general state of the art, however not a bar to patentability

Date	25.4.2000	Examiner	Petteri Pulli	

PATENTTI- JA REKISTERIHALLITUS

Patentti- ja innovaatiolinja

25.4.2000

TUTKIMUSRAPORTTI

PATENTTIHAKEMUS NRO	LUOKITUS
19991802	D 21 G 1/00

TUTKITTU AINEISTO	
Patenttijulkaisukokoelma (FI, SE, NO, DK, DE, CH, EP, WO, GB, US), tutkitut luokat	
D 21 G	
Tiedonhaut ja muu aineisto	
EPODOC, WPI, PAJ	

	B (D21 G 1/00)	Koskee vaatimuksia 1, 5
X JP 533179	(D21G1/00)	1,5
E .		
Y Patentoitavuuden kani	alta merkittävä julkaisu yksinään tarkasteltuna alta merkittävä julkaisu, kun otetaan huomioon tämä	· · · · · · · · · · · · · · · · · · ·
A Yleistä tekniikan tasoa Päiväys	naan kategoriaan kuuluva julkaisu edustava julkaisu, ei kuitenkaan patentoitavuuden es	ste

Petteri Pulli